

Radiac Superabrasives

Radiac, your source for precision engineered grinding wheels is pleased to announce a new line of Diamond and CBN wheels available for immediate delivery. All popular 1A1, 11V9, 1A1R, 12V9, and 6A2C shapes included carry a full 100% diamond concentration.

Radiac Superabrasives are also available for production applications in diameters up to 30". Custom made electroplated products and diamond tools complete the Radiac Superabrasives line.

Radiac Superabrasives. The quality, service and engineering expertise you're used to now in Diamond and CBN. To order or for more information please call **800-223-0457**.



Diamond Wheels for Grinding Carbide

 SHAPE 1A1		
Size	Specification	Part Number
6 x 1/4 x 1-1/4	D100R100B1/8	19879
	D150R100B1/8	18570
	D220R100B1/8	24137
6 x 3/8 x 1-1/4	D100R100B1/8	15305
	D150R100B1/8	29664
	D220R100B1/8	18047
6 x 1/2 x 1-1/4	D100R100B1/8	25041
	D150R100B1/8	13353
	D220R100B1/8	16009
7 x 1/4 x 1-1/4	D100R100B1/8	15980
	D150R100B1/8	19570
	D220R100B1/8	12368
7 x 3/8 x 1-1/4	D100R100B1/8	19691
	D150R100B1/8	18358
	D220R100B1/8	40098
7 x 1/2 x 1-1/4	D100R100B1/8	15973
	D150R100B1/8	03582
	D220R100B1/8	29784

 SHAPE 1A1R		
Size	Specification	Part Number
6 x .035 x 1-1/4	D120R100B5/16	86692

 SHAPE 12V9 $u=3/8$		
Size	Specification	Part Number
6 x 3/4 x 1-1/4	D150R100B1/8	93621

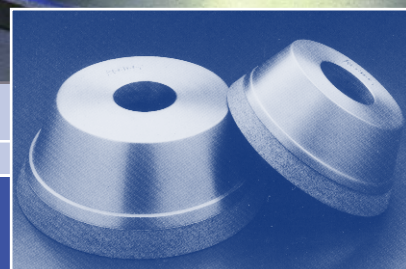
 SHAPE 6A2C Rim=3/4		
Size	Specification	Part Number
6 x 3/4 x 1-1/4	D100R100B1/16	28803
	D150R100B1/16	15976
	D220R100B1/16	96663

 SHAPE 11V9		
Size	Specification	Part Number
3-3/4 x 1-1/2 x 1-1/4	D100R100B1/16	DD09U
	D100R100B1/8	DD555
	D120R100B1/16	DD556
	D120R100B1/8	DD638
	D150R100B1/16	18958
	D150R100B1/8	DD03Q
	D180R100B1/16	DD03K
	D180R100B1/8	DD939
	D220R100B1/16	DD26C
	D220R100B1/8	DD739
	D320R100B1/16	DD25N
	D320R100B1/8	DD26D
	D400R100B1/16	AD226
	D400R100B1/8	DD222
5 x 1-3/4 x 1-1/4	D100R100B1/16	10231
	D100R100B1/8	15907
	D120R100B1/16	RD888
	D120R100B1/8	DD891
	D150R100B1/16	DD125
	D150R100B1/8	RD688
	D180R100B1/16	AD303
	D180R100B1/8	DD5XS
	D220R100B1/16	AD256
	D220R100B1/8	AD257
	D320R100B1/16	AD245
	D320R100B1/8	DD25Q
	D400R100B1/16	DD09V
	D400R100B1/8	19748

Radiac
Abrasives

Superabrasives Grit Size Application Chart

Grit Size	Application
100	Roughing
120	Roughing / Cut-Off
150	Combination Roughing and Finishing
180, 220	For Improved Finish
320, 400	Finish Grind Only



CBN Wheels for Grinding High Speed Steel

Size	Specification	Part Number
6 x 1/4 x 1-1/4	CB100R100B1/8	42633
	CB120R100B1/8	69304
	CB180R100B1/8	19700
6 x 3/8 x 1-1/4	CB100R100B1/8	48205
	CB120R100B1/8	92372
	CB180R100B1/8	21562
6 x 1/2 x 1-1/4	CB100R100B1/8	AD854
	CB120R100B1/8	41369
	CB180R100B1/8	43858
7 x 1/4 x 1-1/4	CB100R100B1/8	66003
	CB120R100B1/8	19878
	CB180R100B1/8	22510
7 x 3/8 x 1-1/4	CB100R100B1/8	17892
	CB120R100B1/8	59613
	CB180R100B1/8	93990
7 x 1/2 x 1-1/4	CB100R100B1/8	13013
	CB120R100B1/8	58057
	CB180R100B1/8	23390

Size	Specification	Part Number
3-3/4 x 1-1/2 x 1-1/4	CB100R100B1/16	RD18C
	CB100R100B1/8	DD14X
	CB120R100B1/16	DD901
	CB120R100B1/8	DD22V
	CB180R100B1/16	DD22E
	CB180R100B1/8	DD151
5 x 1-3/4 x 1-1/4	CB100R100B1/16	AD298
	CB100R100B1/8	3532
	CB120R100B1/16	AD574
	CB120R100B1/8	DD892
	CB180R100B1/16	23422
	CB180R100B1/8	15981



www.radiac.com

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