CSS ULTRA

HIGH PERFORMANCE GRINDING WHEELS FOR EXTERNAL CYLINDRICAL GRINDING AND THREAD GRINDING

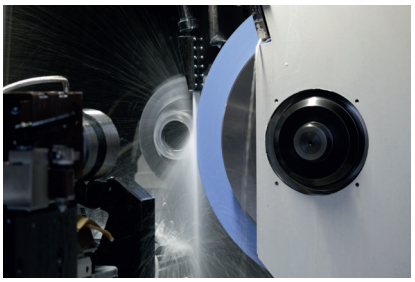
A Tyrolit Company
www.radiac.com

Radiac Abrasives

CSS ULTRA

With the CSS ULTRA product line, TYROLIT has engineered a new wheel formulation combining the latest high-quality components and innovative bonding technology. High performance grinding is possible with these specifications because they minimize the heat generated and the forces imposed on both the tool and workpiece. Thanks to the innovative bond system of CSS ULTRA, a significant increase in grinding performance is achievable.

Application: External cylindrical grinding of automotive components.



+ Long lifetime/good profile retention: Due to the high-strength bond system, the abrasive grain can withstand much greater loads during use without breaking down prematurely.

+ Cool grinding (no burning): The high strength bond system allows for a reduction of bond content, which helps decrease friction for a cooler grind.

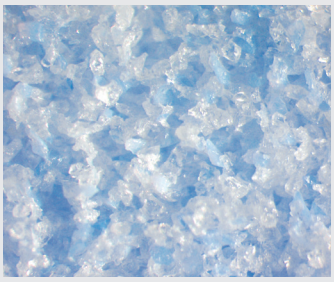
+ Shorter grinding time/higher productivity: With CSS ULTRA, the stock removal rate can be increased while maintaining part quality.

+ Approved up to 80 m/s: High-strength bond system is ideally suited for high speed grinding. With CSS ULTRA, peripheral speeds of up to 80 m/s can be achieved.

Example of application	Typical components
Bearing industry: Grooved ball bearing inner ring 6206 – grinding of race CSS ULTRA 1LB 610x17x304.8 CS66A120HH3VB1 80 Reduction of grinding time by 30% **CSS ULTRA** 4.5 s **STANDARD** 6.0 s	inner ring outer ring spherical roller cylindrical roller
Tool manufacturing industry: Taps – thread grinding CSS ULTRA 1GEW 400x25x160 CS33A240HH3VB1 80 Reduction of dressing amount by 30% **CSS ULTRA** 70% **STANDARD** 100%	tap thread former
Automotive industry: Crankshaft – grinding of bearing journal CSS ULTRA 1KN 1065x40x305 CS33A541KK6VB1 50 Increase in lifetime by 50% **CSS ULTRA** 150% **STANDARD** 100%	crankshaft camshaft gear shaft CV joint fuel injection components

Innovative bond system

Surface structure of CSS ULTRA in conjunction with a grit mixture made from white and sintered aluminium oxide



Surface structure of CSS ULTRA

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